

Safety Data Sheet

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : 600/V60/630/635/640 CURING AGENT
Product code : 200020100

1.2 Relevant identified uses of the substance or mixture and uses advised against

Intended use : See Technical Data Sheet.
For professional use only.
Application methods: See Technical Data Sheet.

1.3 Details of the supplier of the safety data sheet

Cromadex
Unit 5 Redwood Business Park
Oldbury Road Smethwick
West Midlands
B66 1NJ

Telephone number : +44 (0) 121 555 1500
Fax no. : +44 (0) 121 555 6417

1.4 Emergency telephone number

Supplier

Telephone number : +44 (0) 779 965 6086
Hours of operation : 24 Hr
Official Advisory Body Telephone No.: +44 (0)207 635 9191
Advice for Doctors and Hospitals

National advisory body/Poison Centre

Telephone number :
e-mail address of person responsible for this SDS : uk.marketingservices@akzonobel.com

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226

Acute Tox. 4, H332

Skin Sens. 1, H317

STOT SE 3, H335

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : Flammable liquid and vapour.
Harmful if inhaled.
May cause an allergic skin reaction.
May cause respiratory irritation.

Precautionary statements

Prevention : Wear protective gloves: > 8 hours (breakthrough time): polyvinyl alcohol (PVA) , Viton®; 4 - 8 hours (breakthrough time): neoprene , butyl rubber , nitrile rubber; < 1 hour (breakthrough time): natural rubber (latex). Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment.

Response : IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

Storage : Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients : Hexamethylene diisocyanate, oligomers
hexamethylene-di-isocyanate

Supplemental label elements : Contains isocyanates. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

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Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
Hexamethylene diisocyanate, oligomers	EC: 500-060-2 CAS: 28182-81-2	≥50 - ≤75	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	[1] [2]
2-methoxy-1-methylethyl acetate	EC: 203-603-9 CAS: 108-65-6 Index: 607-195-00-7	≥10 - ≤25	Flam. Liq. 3, H226	[2]
xylene	EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	<10	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	[1] [2]
n-butyl acetate	EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≤10	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	[1] [2]
ethylbenzene	EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≤3	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304	[1] [2]
hexamethylene-diisocyanate	EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	≤0.45	Acute Tox. 4, H302 Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 See Section 16 for the full text of the H statements declared above.	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

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- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General** : In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene diisocyanate, oligomers, hexamethylene-di-isocyanate. May produce an allergic reaction.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

See toxicological information (Section 11)

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Recommended: alcohol-resistant foam, CO₂, powders, water spray or mist.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen, hydrogen cyanide, monomeric isocyanates.

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
- Special protective equipment for fire-fighters** : Appropriate breathing apparatus may be required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.3 Methods and material for containment and cleaning up : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13).

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Examination of lung function should be carried out on a regular basis on persons spraying this mixture.

7.1 Precautions for safe handling : Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Operators should wear antistatic footwear and clothing and floors should be of the conducting type. Care should be taken when re-opening partly-used containers. Precautions should be taken to minimise exposure to atmospheric humidity or water. CO₂ will be formed, which, in closed containers, could result in pressurisation. Keep away from heat, sparks and flame. No sparking tools should be used. Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Put on appropriate personal protective equipment (see Section 8). Never use pressure to empty. Container is not a pressure vessel. Always keep in containers made from the same material as the original one. Comply with the health and safety at work laws. Do not allow to enter drains or watercourses.

Information on fire and explosion protection
Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapour in all



cases. In such circumstances they should wear a compressed air-fed respirator during the spraying process and until such time as the particulates and solvent vapour concentration has fallen below the exposure limits.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

Notes on joint storage

Keep away from: oxidising agents, strong alkalis, strong acids.

Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight.

Keep container tightly closed.

Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
Hexamethylene diisocyanate, oligomers	EH40/2005 WELs (United Kingdom (UK), 12/2011). Inhalation sensitiser. STEL: 0.07 mg/m ³ , (as NCO) 15 minutes. TWA: 0.02 mg/m ³ , (as NCO) 8 hours.
2-methoxy-1-methylethyl acetate	EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin. STEL: 548 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 274 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
xylene	EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin. STEL: 441 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
n-butyl acetate	EH40/2005 WELs (United Kingdom (UK), 12/2011). STEL: 966 mg/m ³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 724 mg/m ³ 8 hours.

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ethylbenzene	TWA: 150 ppm 8 hours. EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin. STEL: 552 mg/m ³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 441 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
hexamethylene-di-isocyanate	EH40/2005 WELs (United Kingdom (UK), 12/2011). Inhalation sensitiser. STEL: 0.07 mg/m ³ , (as NCO) 15 minutes. TWA: 0.02 mg/m ³ , (as NCO) 8 hours.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available

8.2 Exposure controls

Persons with a history of asthma, allergies, chronic or recurrent respiratory disease should not be exposed to any process in which this product is used.

Examination of lung function should be carried out on a regular basis on persons spraying this mixture.

Appropriate engineering controls : Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. Air-fed protective respiratory equipment must be worn by the spray operator, even when good ventilation is provided. In other operations, if local exhaust ventilation and good general extraction are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn. (See Occupational exposure controls.)

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Use safety eyewear designed to protect against splash of liquids.

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Skin protection

Hand protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Gloves : For prolonged or repeated handling, use the following type of gloves:

Recommended: polyvinyl alcohol (PVA) , Viton®

May be used: neoprene , butyl rubber , nitrile rubber

Not recommended: natural rubber (latex)

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Body protection : Personnel should wear antistatic clothing made of natural fibres or of high-temperature-resistant synthetic fibres.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : By spraying: air-fed respirator.
By other operations than spraying, in well ventilated areas, air-fed respirators could be replaced by a combination charcoal filter and particulate filter mask.

Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flattening should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.

Environmental exposure controls : Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Odour : Solvent.

Odour threshold : Not available.

pH : Not available.

Melting point/freezing point : Not available.

Initial boiling point and boiling range : Lowest known value: 145.8°C (294.4°F) (2-methoxy-1-methylethyl acetate).

Flash point : Closed cup: 26°C

Evaporation rate : Not available.

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Flammability (solid, gas)	: Not available.
Upper/lower flammability or explosive limits	: Greatest known range: Lower: 1.4% Upper: 7.6% (n-butyl acetate)
Vapour pressure	: Not available.
Vapour density	: Not available.
Relative density	: 1.045
Solubility(ies)	: Insoluble in the following materials: cold water.
Partition coefficient: n-octanol/ water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Kinematic (room temperature): 1.3 cm ² /s (130 cSt)

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: Stable under recommended storage and handling conditions (see Section 7).
10.3 Possibility of hazardous reactions	: The product reacts slowly with water, resulting in the production of carbon dioxide. In closed containers, pressure build-up could result in distortion, expansion and, in extreme cases, bursting of the container.
10.4 Conditions to avoid	: In a fire, hazardous decomposition products may be produced.
10.5 Incompatible materials	: Keep away from: oxidising agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects

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by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene diisocyanate, oligomers, hexamethylene-di-isocyanate. May produce an allergic reaction.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene diisocyanate, oligomers	LC50 Inhalation Dusts and mists	Rat - Male, Female	1.5 mg/l	4 hours
	LD50 Dermal	Rabbit - Male, Female	>5000 mg/kg	-
2-methoxy-1-methylethyl acetate	LD50 Oral	Rat - Female	>5000 mg/kg	-
	LC50 Inhalation Vapour	Rat - Male	>25.3 mg/l	6 hours
	LD50 Dermal	Rabbit - Male, Female	>5000 mg/kg	-
xylene	LD50 Oral	Rat - Male, Female	6190 mg/kg	-
	LC50 Inhalation Vapour	Rat - Male	29.7 mg/l	4 hours
	LD50 Dermal	Rabbit	>4200 mg/kg	-
n-butyl acetate	LD50 Oral	Rat - Male	3523 mg/kg	-
	LC50 Inhalation Vapour	Rat - Male, Female	>21 mg/l	4 hours
ethylbenzene	LD50 Dermal	Rabbit - Male, Female	14112 mg/kg	-
	LD50 Oral	Rat - Female	10760 mg/kg	-
	LC50 Inhalation Vapour	Rat	17.4 mg/l	4 hours
	LD50 Dermal	Rabbit - Male	15400 mg/kg	-
hexamethylene-di-isocyanate	LD50 Oral	Rat - Male, Female	3500 mg/kg	-
	LC50 Inhalation Vapour	Rat - Male, Female	0.124 mg/l	4 hours
	LD50 Dermal	Rat - Male, Female	>7000 mg/kg	-
	LD50 Oral	Rat - Male	746 mg/kg	-

: Not available.

Acute toxicity estimates

Route	ATE value
Dermal	11787.7 mg/kg
Inhalation (vapours)	26.55 mg/l
Inhalation (dusts and mists)	2.143 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Hexamethylene diisocyanate, oligomers	Skin - Mild irritant	Rabbit	-	-	-
	Skin - Erythema/Eschar	Rabbit	1.33	-	-
	Skin - Oedema	Rabbit	1	-	-
	Eyes - Mild irritant	Rabbit	-	-	-
	Eyes - Cornea opacity	Rabbit	0	-	-
	Eyes - Iris lesion	Rabbit	0	-	-
	Eyes - Redness of the conjunctivae	Rabbit	1	-	-
	Eyes - Oedema of the conjunctivae	Rabbit	0.33	-	-
xylene	Skin - Moderate irritant	Rabbit	-	-	-
ethylbenzene	Eyes - Moderate irritant	Rabbit	-	-	-
	Skin - Moderate irritant	Rabbit	-	-	-
hexamethylene-di-isocyanate	Eyes - Mild irritant	Rabbit	-	-	-
	Skin - Visible necrosis	Rabbit	-	4 hours	24 hours

Conclusion/Summary : Not available.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
Hexamethylene diisocyanate, oligomers	skin	Guinea pig	Sensitising
2-methoxy-1-methylethyl acetate	Respiratory	Guinea pig	Not sensitizing
	skin	Guinea pig	Not sensitizing
hexamethylene-di-isocyanate	skin	Guinea pig	Sensitising

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers	Category 3	Not applicable.	Respiratory tract irritation
xylene	Category 3	Not applicable.	Respiratory tract irritation
n-butyl acetate	Category 3	Not applicable.	Narcotic effects
hexamethylene-di-isocyanate	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	Not determined	hearing organs

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment.

Product/ingredient name	Result	Species	Exposure
Hexamethylene diisocyanate, oligomers	Acute EC50 >1000 mg/l Fresh water	Algae - Desmodesmus subspicatus	72 hours
	Acute EC50 127 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 >100 mg/l Fresh water	Fish - Danio rerio	96 hours
	Chronic EC10 370 mg/l Fresh water	Algae - Desmodesmus subspicatus	72 hours
2-methoxy-1-methylethyl acetate	Acute EC50 >1000 mg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 >500 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 >100 mg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Chronic NOEC >1000 mg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
xylene	Chronic NOEC >100 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Acute EC50 4.36 mg/l ***TO BE TRANSLATED*** Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 1 mg/l ***TO BE TRANSLATED*** Fresh water	Daphnia - Daphnia magna	24 hours
	Acute LC50 4.2 mg/l ***TO BE TRANSLATED*** Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Chronic NOEC >100 mg/l Fresh water		

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n-butyl acetate	Chronic EC10 1.9 mg/l ***TO BE TRANSLATED*** Fresh water Chronic NOEC 1.17 mg/l ***TO BE TRANSLATED*** Fresh water Chronic NOEC >1.3 mg/l Fresh water Acute EC50 674.7 mg/l Fresh water	Algae - Pseudokirchneriella subcapitata Daphnia - Ceriodaphnia dubia	72 hours 7 days
ethylbenzene	Acute EC50 44 mg/l Fresh water Acute LC50 18 mg/l Fresh water Acute EC50 7.7 mg/l Marine water Acute EC50 3.6 mg/l Fresh water	Fish - Oncorhynchus mykiss Algae - Desmodesmus subspicatus Daphnia - Daphnia sp.	56 days 72 hours 48 hours
hexamethylene-di-isocyanate	Acute EC50 1.81 mg/l Fresh water Acute LC50 0.49 mg/l Marine water Acute LC50 5.1 mg/l Marine water Acute LC50 12.1 mg/l Fresh water Acute EC50 >100 mg/l Fresh water Acute EC50 >100 mg/l Fresh water Acute LC50 >100 mg/l Fresh water Chronic NOEC 11.7 mg/l Fresh water	Algae - Skeletonema costatum Algae - Pseudokirchneriella subcapitata Daphnia - Daphnia magna Crustaceans - Crago franciscorium Fish - Menidia menidia Fish - Pimephales promelas Algae - Desmodesmus subspicatus Daphnia - Daphnia magna Fish - Danio rerio Algae - Desmodesmus subspicatus	96 hours 96 hours 96 hours 48 hours 96 hours 96 hours 72 hours 48 hours 96 hours 72 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Hexamethylene diisocyanate, oligomers	-	1 % - 28 days	-	-
2-methoxy-1-methylethyl acetate	-	83 % - 28 days	-	-
xylene	-	87.8 % - 28 days	-	-
n-butyl acetate	-	83 % - 28 days	-	-
ethylbenzene	-	79 % - 28 days	-	-
hexamethylene-di-isocyanate	-	42 % - 28 days	-	-

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Hexamethylene diisocyanate, oligomers	-	-	Not readily
2-methoxy-1-methylethyl acetate	-	-	Readily
xylene	-	-	Readily
n-butyl acetate	-	-	Readily
ethylbenzene	-	-	Readily
hexamethylene-di-isocyanate	-	-	Not readily

12.3 Bioaccumulative potential

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Product/ingredient name	LogP _{ow}	BCF	Potential
Hexamethylene diisocyanate, oligomers	5.54	3.61	low
2-methoxy-1-methylethyl acetate	1.2	-	low
xylene	3.12	<25.9	low
n-butyl acetate	2.3	15.3	low
ethylbenzene	3.6	1	low
hexamethylene-diisocyanate	0.02	57.6	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

PBT : Not applicable.

vPvB : Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Do not allow to enter drains or watercourses. Residues in empty containers should be neutralised with a decontaminant (see section 6).

Dispose of according to all federal, state and local applicable regulations.

If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned.

For further information, contact your local waste authority.

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

European waste catalogue (EWC) :

Waste code	Waste designation
EWC 08 05 01*	waste isocyanates

Packaging

- Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Disposal considerations** : Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.
- Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 
14.4 Packing group	III	III	III
14.5 Environmental hazards	No.	No.	No.
Additional information	Special provisions 640 (E) Tunnel code (D/E)	-	-

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk : Not available.
according to Annex II of
Marpol and the IBC Code

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable.
**on the manufacture,
placing on the market
and use of certain
dangerous substances,
mixtures and articles**

Other EU regulations

Europe inventory : All components are listed or exempted.

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Seveso Directive

This product may add to the calculation for determining whether a site is within the scope of the Seveso Directive on major accident hazards.

National regulations

Industrial use : The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Inform Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

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Not listed.

International lists

National inventory

- Australia** : All components are listed or exempted.
- Canada** : All components are listed or exempted.
- China** : All components are listed or exempted.
- Japan** : **Japan inventory (ENCS)**: Not determined.
Japan inventory (ISHL): Not determined.
- Malaysia** : All components are listed or exempted.
- New Zealand** : All components are listed or exempted.
- Philippines** : All components are listed or exempted.
- Republic of Korea** : All components are listed or exempted.
- Taiwan** : All components are listed or exempted.
- Turkey** : All components are listed or exempted.
- United States** : All components are listed or exempted.

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

CEPE code : 5

Indicates information that has changed from previously issued version.

- Abbreviations and acronyms** :
- ATE = Acute Toxicity Estimate
 - CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 - DMEL = Derived Minimal Effect Level
 - DNEL = Derived No Effect Level
 - EUH statement = CLP-specific Hazard statement
 - PBT = Persistent, Bioaccumulative and Toxic
 - PNEC = Predicted No Effect Concentration
 - RRN = REACH Registration Number
 - vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	On basis of test data Calculation method Calculation method Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373 (hearing organs)	May cause damage to organs through prolonged or repeated exposure. (hearing organs)

Full text of classifications [CLP/GHS]

Acute Tox. 1, H330	ACUTE TOXICITY (inhalation) - Category 1
Acute Tox. 4, H302	ACUTE TOXICITY (oral) - Category 4
Acute Tox. 4, H312	ACUTE TOXICITY (dermal) - Category 4
Acute Tox. 4, H332	ACUTE TOXICITY (inhalation) - Category 4
Asp. Tox. 1, H304	ASPIRATION HAZARD - Category 1
EUH066	Repeated exposure may cause skin dryness or cracking.
Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2, H225	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3, H226	FLAMMABLE LIQUIDS - Category 3
Resp. Sens. 1, H334	RESPIRATORY SENSITIZATION - Category 1
Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1, H317	SKIN SENSITIZATION - Category 1
STOT RE 2, H373 (hearing organs)	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 2
STOT SE 3, H335	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
STOT SE 3, H336	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

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Notice to reader

The information in this Safety Data Sheet is based on the present state of knowledge and current legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for particular applications. The product should not be used for purposes other than those shown in Section 1 without first referring to the supplier and obtaining written handling instructions. As the specific conditions of use of the product are outside the supplier's control, the user is responsible for ensuring that the requirements of relevant legislation are complied with. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation.